



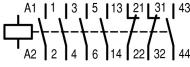
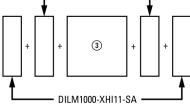
## Contactor, 3p+2N/0+2N/C, 110kW/400V/AC3

**Part no.** DILM225A/22(RAC440)  
**Article no.** 139548  
**Catalog No.** XTCE225H22L



Powering Business Worldwide™

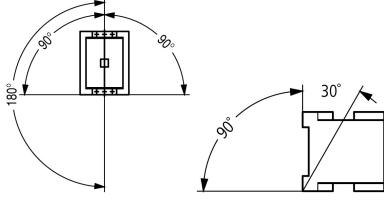
## Delivery programme

|   |  |    |     |
|---|--|----|-----|
| Product range   | Contactors   |    |     |
| Application   | Contactors for Motors  |    |     |
| Subrange  | Standard devices greater than 170 A  |    |     |
| Utilization category  | AC-1: Non-inductive or slightly inductive loads, resistance furnaces<br>NAC-3: Normal AC induction motors: starting, switch off during running<br>AC-4: Normal AC induction motors: starting, plugging, reversing, inching |    |     |
| Connection technique  | Screw connection   |    |     |
| <b>Rated operational current</b>                              |  |    |     |
| AC-1  |  |    |     |
| Conventional free air thermal current, 3 pole, 50 - 60 Hz     |  |    |     |
| Open  |  |    |     |
| at 40 °C  | $I_{th} = I_e$   | A  | 386 |
| enclosed  | $I_{th}$   | A  | 275 |
| Conventional free air thermal current, 1 pole                 |  |    |     |
| open  | $I_{th}$   | A  | 707 |
| enclosed  | $I_{th}$   | A  | 636 |
| <b>Max. rating for three-phase motors, 50 - 60 Hz</b>         |  |    |     |
| AC-3  |  |    |     |
| 220 V 230 V   | P  | kW | 70  |
| 380 V 400 V   | P  | kW | 110 |
| 660 V 690 V   | P  | kW | 150 |
| 1000 V  | P  | kW | 108 |
| AC-4  |  |    |     |
| 220 V 230 V   | P  | kW | 51  |
| 380 V 400 V   | P  | kW | 90  |
| 660 V 690 V   | P  | kW | 110 |
| 1000 V  | P  | kW | 77  |
| Contact sequence  |    |    |     |
| Can be combined with auxiliary contact                        | DILM1000-XHI...  |    |     |
| Actuating voltage   | RAC 440: 380 - 440 V 50/60 Hz  |    |     |
| Voltage AC/DC   | AC operation   |    |     |
| <b>Contacts</b>   |  |    |     |
| N/O = Normally open   | 2 N/O  |    |     |
| N/C = Normally closed   | 2 NC   |    |     |
| <b>Auxiliary contacts</b>                                     |  |    |     |
| possible variants at auxiliary contact module fitting options | on the side: 2 x DILM1000-XHI(V)11-SI; 2 x DILM1000-XHI11-SA   |    |     |
| Side mounting auxiliary contacts                              |    |    |     |
| <strong>Instructions</strong>                                 | integrated suppressor circuit in actuating electronics<br>660 V, 690 V or 1000 V: not directly reversing   |    |     |

## Technical data

### General

|                      |                                 |
|----------------------|---------------------------------|
| Standards            | IEC/EN 60947, VDE 0660, UL, CSA |
| Lifespan, mechanical |                                 |

|   |                                     |               |   |
|---|-------------------------------------|---------------|---|
| AC operated   | Operations                          | $\times 10^6$ | 10  |
| DC operated   | Operations                          | $\times 10^6$ | 10  |
| Operating frequency, mechanical                                       |                                     |               |   |
| AC operated   | Operations/h                        |               | 3000  |
| DC operated   | Operations/h                        |               | 3000  |
| Climatic proofing   |                                     |               | Damp heat, constant, to IEC 60068-2-78<br>Damp heat, cyclic, to IEC 60068-2-30                              |
| Ambient temperature   |                                     | °C            |   |
| Open  |                                     | °C            | -25 - +60   |
| Enclosed  |                                     | °C            | -25 - +40   |
| Storage   |                                     | °C            | -40 - +80   |
| Mounting position   |                                     |               |                           |
| Mechanical shock resistance (IEC/EN 60068-2-27)                       |                                     |               |   |
| Half-sinusoidal shock, 10 ms  |                                     |               |   |
| Main contacts   |                                     |               |   |
| N/O contact   | g                                   |               | 10  |
| Auxiliary contacts  |                                     |               |   |
| N/O contact   | g                                   |               | 10  |
| N/C contact   | g                                   |               | 8   |
| Degree of Protection  |                                     |               | IP00  |
| Protection against direct contact when actuated from front (EN 50274) |                                     |               | Finger and back-of-hand proof with terminal shroud or terminal block  |
| Weight  |                                     |               |   |
| AC operated   | kg                                  |               | 3.54  |
| DC operated   | kg                                  |               | 3.54  |
| Weight  | kg                                  |               | 3.54  |
| Terminal capacity main cable  |                                     |               |   |
| Flexible with cable lug   | mm <sup>2</sup>                     |               | 50 - 185  |
| Stranded with cable lug   | mm <sup>2</sup>                     |               | 70 - 185  |
| Solid or stranded   | AWG                                 |               | 2/0 - 250 MCM   |
| Flat conductor  | Lamellenzahl<br>x Breite x<br>Dicke | mm            | Fixing with flat cable terminal or cable terminal blocks<br>See terminal capacity for cable terminal blocks |
| Busbar  | Breite                              | mm            | 32  |
| Main cable connection screw/bolt                                      |                                     |               | M10   |
| Tightening torque   | Nm                                  |               | 24  |
| Terminal capacity control circuit cables                              |                                     |               |   |
| Solid   | mm <sup>2</sup>                     |               | 1 x (0.75 - 2.5)<br>2 x (0.75 - 2.5)  |
| Flexible with ferrule   | mm <sup>2</sup>                     |               | 1 x (0.75 - 2.5)<br>2 x (0.75 - 2.5)  |
| Solid or stranded   | AWG                                 |               | 2 x (18 - 12)   |
| Control circuit cable connection screw/bolt                           |                                     |               | M3.5  |
| Tightening torque   | Nm                                  |               | 1.2   |
| Tool  |                                     |               |   |
| Main cable  |                                     |               |   |
| Open-end spanner  | mm                                  |               | 16  |
| Control circuit cables  |                                     |               |   |
| Pozidriv screwdriver  | Size                                |               | 2   |
| <b>Main conducting paths</b>  |                                     |               |   |
| Rated impulse withstand voltage                                       | U <sub>imp</sub>                    | V AC          | 8000  |
| Overtoltage category/pollution degree                                 |                                     |               | III/3   |
| Rated insulation voltage  | U <sub>i</sub>                      | V AC          | 1000  |

|   |              |      |   |
|---|--------------|------|---|
| Rated operational voltage                               | $U_e$        | V AC | 1000  |
| Safe isolation to EN 61140<br>between coil and contacts |              | V AC | 500   |
| between the contacts                                    |              | V AC | 500   |
| Making capacity (p.f. to IEC/EN 60947)                  |              | A    | 2700  |
| Breaking capacity                                       |              |      |   |
| 220 V 230 V   |              | A    | 2250  |
| 380 V 400 V   |              | A    | 2250  |
| 500 V   |              | A    | 2250  |
| 660 V 690 V   |              | A    | 2250  |
| 1000 V  |              | A    | 760   |
| Component lifespan                                      |              |      |   |
|   |              |      | AC1: See → Engineering, characteristic curves<br>AC3: See → Engineering, characteristic curves<br>AC4: See → Engineering, characteristic curves |
| Short-circuit rating                                    |              |      |   |
| Short-circuit protection maximum fuse                   |              |      |   |
| Type "2" coordination                                   |              |      |   |
| 400 V   | gG/gL 500 V  | A    | 315   |
| 690 V   | gG/gL 690 V  | A    | 250   |
| 1000 V  | gG/gL 1000 V | A    | 160   |
| Type "1" coordination                                   |              |      |   |
| 400 V   | gG/gL 500 V  | A    | 400   |
| 690 V   | gG/gL 690 V  | A    | 315   |
| 1000 V  | gG/gL 1000 V | A    | 200   |

## AC

|   |                |     |   |
|---|----------------|-----|---|
| AC-1  |                |     |   |
| Rated operational current                                 |                |     |   |
| Conventional free air thermal current, 3 pole, 50 - 60 Hz |                |     |   |
| Open  |                |     |   |
| at 40 °C  | $I_{th} = I_e$ | A   | 386   |
| at 50 °C  | $I_{th} = I_e$ | A   | 345   |
| at 55 °C  | $I_{th} = I_e$ | A   | 329   |
| at 60 °C  | $I_{th} = I_e$ | A   | 315   |
| enclosed  | $I_{th}$       | A   | 275   |
| Notes   |                |     | At maximum permissible ambient air temperature. |
| Conventional free air thermal current, 1 pole             |                |     |   |
| Note  |                |     | at maximum permissible ambient air temperature  |
| open  | $I_{th}$       | A   | 707   |
| enclosed  | $I_{th}$       | A   | 636   |
| AC-3  |                |     |   |
| Rated operational current                                 |                |     |   |
| Open, 3-pole: 50 – 60 Hz                                  |                |     |   |
| 220 V 230 V   | $I_e$          | A   | 225   |
| 240 V   | $I_e$          | A   | 225   |
| 415 V   | $I_e$          | A   | 225   |
| 440V  | $I_e$          | A   | 225   |
| 500 V   | $I_e$          | A   | 225   |
| 660 V 690 V   | $I_e$          | A   | 160   |
| 1000 V  | $I_e$          | A   | 76  |
| Motor rating  | P              | kWh |   |
| 220 V 230 V   | P              | kW  | 70  |
| 240V  | P              | kW  | 75  |
| 380 V 400 V   | P              | kW  | 110   |
| 415 V   | P              | kW  | 132   |

|                           |                |     |     |
|---------------------------|----------------|-----|-----|
| 440 V                     | P              | kW  | 138 |
| 500 V                     | P              | kW  | 160 |
| 660 V 690 V               | P              | kW  | 150 |
| 1000 V                    | P              | kW  | 108 |
| AC-4                      |                |     |     |
| Rated operational current |                |     |     |
| Open, 3-pole: 50 – 60 Hz  |                |     |     |
| 220 V 230 V               | I <sub>e</sub> | A   | 164 |
| 240 V                     | I <sub>e</sub> | A   | 164 |
| 380 V 400 V               | I <sub>e</sub> | A   | 164 |
| 415 V                     | I <sub>e</sub> | A   | 164 |
| 440 V                     | I <sub>e</sub> | A   | 164 |
| 500 V                     | I <sub>e</sub> | A   | 164 |
| 660 V 690 V               | I <sub>e</sub> | A   | 120 |
| 1000 V                    | I <sub>e</sub> | A   | 55  |
| Motor rating              | P              | kWh |     |
| 220 V 230 V               | P              | kW  | 51  |
| 240 V                     | P              | kW  | 54  |
| 380 V 400 V               | P              | kW  | 90  |
| 415 V                     | P              | kW  | 96  |
| 440 V                     | P              | kW  | 102 |
| 500 V                     | P              | kW  | 116 |
| 660 V 690 V               | P              | kW  | 110 |
| 1000 V                    | P              | kW  | 77  |

### Condenser operation

|   |            |                   |     |
|---|------------|-------------------|-----|
| Individual compensation, rated operational current I <sub>e</sub> of three-phase capacitors |            |                   |     |
| Open  |            |                   |     |
| up to 525 V   |            | A                 | 220 |
| 690 V   |            | A                 | 133 |
| Max. inrush current peak  |            | x I <sub>e</sub>  | 30  |
| Component lifespan  | Operations | x 10 <sup>6</sup> | 0.1 |
| Max. operating frequency  |            | Ops/h             | 200 |

### DC

|                                 |                |   |     |
|---------------------------------|----------------|---|-----|
| Rated operational current, open |                |   |     |
| DC-1                            |                |   |     |
| 60 V                            | I <sub>e</sub> | A | 300 |
| 110 V                           | I <sub>e</sub> | A | 300 |
| 220 V                           | I <sub>e</sub> | A | 300 |
| 440 V                           | I <sub>e</sub> | A | 11  |
| DC-3                            |                |   |     |
| 60 V                            | I <sub>e</sub> | A | 300 |
| 110 V                           | I <sub>e</sub> | A | 300 |
| 220 V                           | I <sub>e</sub> | A | 300 |
| DC-5                            |                |   |     |
| 60 V                            | I <sub>e</sub> | A | 300 |
| 110 V                           | I <sub>e</sub> | A | 300 |
| 220 V                           | I <sub>e</sub> | A | 300 |

### Current heat loss

|   |  |   |    |
|---|--|---|----|
| 3-pole at I <sub>th</sub>                         |  | W | 45 |
| Current heat loss at I <sub>e</sub> to AC-3/400 V |  | W | 23 |

### Magnet systems

|                   |         |                  |  |
|-------------------|---------|------------------|--|
| Voltage tolerance |         | x U <sub>c</sub> |  |
| U <sub>c</sub>    |         |                  | 380 - 440 V 50/60 Hz                                 |
| AC operated       | Pick-up | x U <sub>c</sub> | 0.8 x U <sub>c min</sub> - 1.15 x U <sub>c max</sub> |

|  |          |                  |  |
|--|----------|------------------|--|
| AC operated  | Drop-out | x U <sub>c</sub> | 0.25 x U <sub>c min</sub> - 0.6 x U <sub>c max</sub> |
| Power consumption of the coil in a cold state and 1.0 x U <sub>c</sub> | Pick-up  | VA               | 210  |
| Pull-in power  | Pick-up  | W                | 180  |
| Sealing power  | Sealing  | VA               | 2.6  |
| Sealing power  | Sealing  | W                | 2.1  |
| Duty factor  |          | % DF             | 100  |
| Switching times at 100 % U <sub>c</sub> (approximate values)           |          |                  |  |
| Main contacts  |          |                  |  |
| Closing delay  |          | ms               | 60   |
| Opening delay  |          | ms               | 40   |
| PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)                  |          |                  |  |
| High   |          | V                | 15   |
| Low  |          | V                | 5  |

### Electromagnetic compatibility (EMC)

|                               |  |  |
|-------------------------------|--|--|
| Electromagnetic compatibility |  | This product is designed for operation in industrial environments (environment 2). The use in residential environments (environment 1) could cause electrical interference so that addition suppression must be planned. |
|-------------------------------|--|--|

## Design verification as per IEC/EN 61439

| Technical data for design verification   |                   |    |  |
|--|-------------------|----|--|
| Rated operational current for specified heat dissipation   | I <sub>n</sub>    | A  | 225  |
| Heat dissipation per pole, current-dependent   | P <sub>vid</sub>  | W  | 7.67   |
| Equipment heat dissipation, current-dependent  | P <sub>vid</sub>  | W  | 0  |
| Static heat dissipation, non-current-dependent   | P <sub>vs</sub>   | W  | 2.1  |
| Heat dissipation capacity  | P <sub>diss</sub> | W  | 0  |
| Operating ambient temperature min.   |                   | °C | -25  |
| Operating ambient temperature max.   |                   | °C | 60   |
| IEC/EN 61439 design verification   |                   |    |  |
| 10.2 Strength of materials and parts   |                   |    |  |
| 10.2.2 Corrosion resistance  |                   |    | Meets the product standard's requirements.   |
| 10.2.3.1 Verification of thermal stability of enclosures   |                   |    | Meets the product standard's requirements.   |
| 10.2.3.2 Verification of resistance of insulating materials to normal heat   |                   |    | Meets the product standard's requirements.   |
| 10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects |                   |    | Meets the product standard's requirements.   |
| 10.2.4 Resistance to ultra-violet (UV) radiation   |                   |    | Meets the product standard's requirements.   |
| 10.2.5 Lifting   |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.2.6 Mechanical impact   |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.2.7 Inscriptions  |                   |    | Meets the product standard's requirements.   |
| 10.3 Degree of protection of ASSEMBLIES  |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.4 Clearances and creepage distances   |                   |    | Meets the product standard's requirements.   |
| 10.5 Protection against electric shock   |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.6 Incorporation of switching devices and components   |                   |    | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.7 Internal electrical circuits and connections  |                   |    | Is the panel builder's responsibility.   |
| 10.8 Connections for external conductors   |                   |    | Is the panel builder's responsibility.   |
| 10.9 Insulation properties   |                   |    |  |
| 10.9.2 Power-frequency electric strength   |                   |    | Is the panel builder's responsibility.   |
| 10.9.3 Impulse withstand voltage   |                   |    | Is the panel builder's responsibility.   |
| 10.9.4 Testing of enclosures made of insulating material   |                   |    | Is the panel builder's responsibility.   |
| 10.10 Temperature rise   |                   |    | The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices. |
| 10.11 Short-circuit rating   |                   |    | Is the panel builder's responsibility. The specifications for the switchgear must be observed.                                   |
| 10.12 Electromagnetic compatibility  |                   |    | Is the panel builder's responsibility. The specifications for the switchgear must be observed.                                   |
| 10.13 Mechanical function  |                   |    | The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.                         |

## Technical data ETIM 5.0

Low-voltage industrial components (EG000017) / Magnet contactor, AC-switching (EC000066)

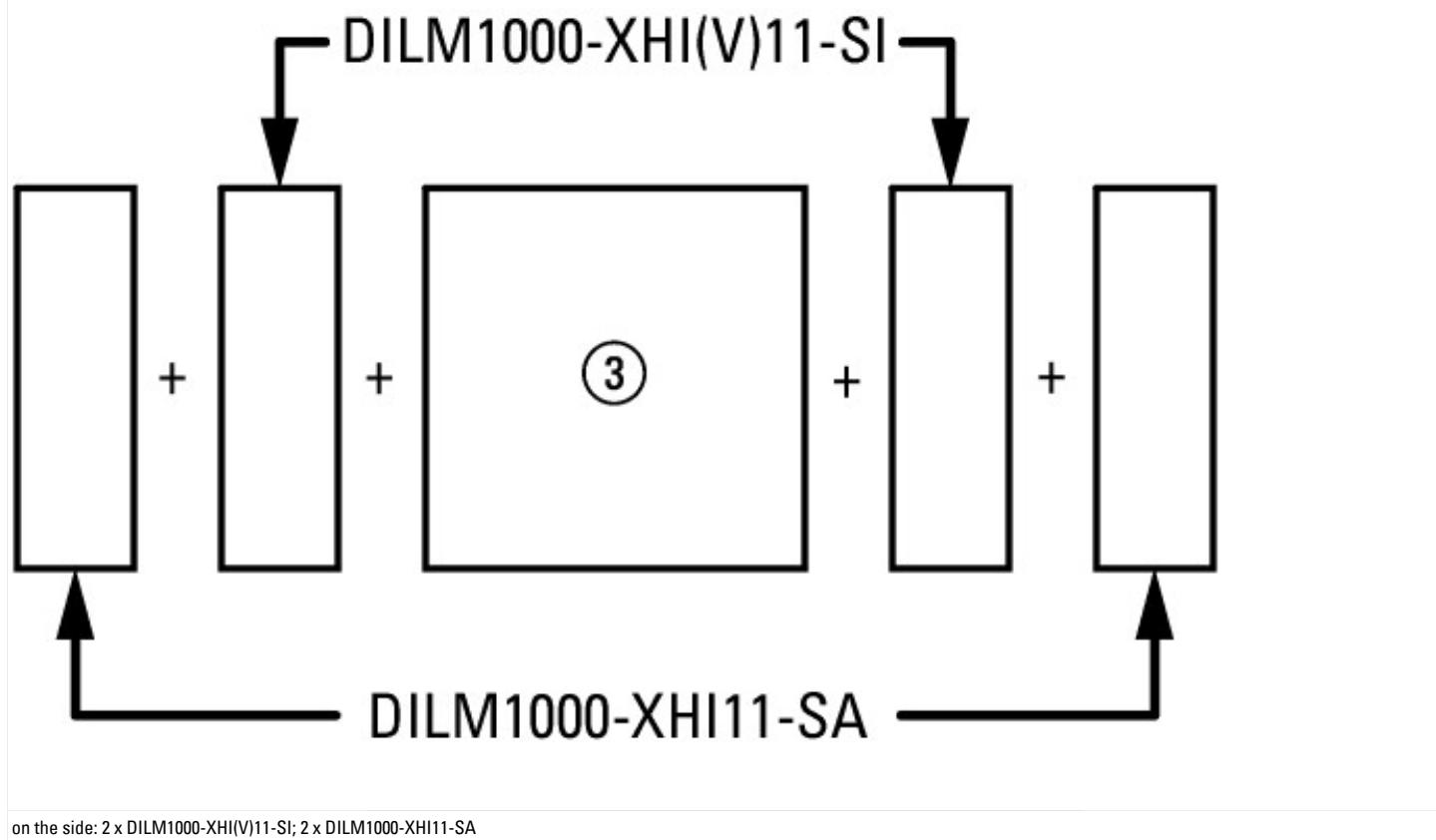
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss8-27-37-10-03 [AAB718011])

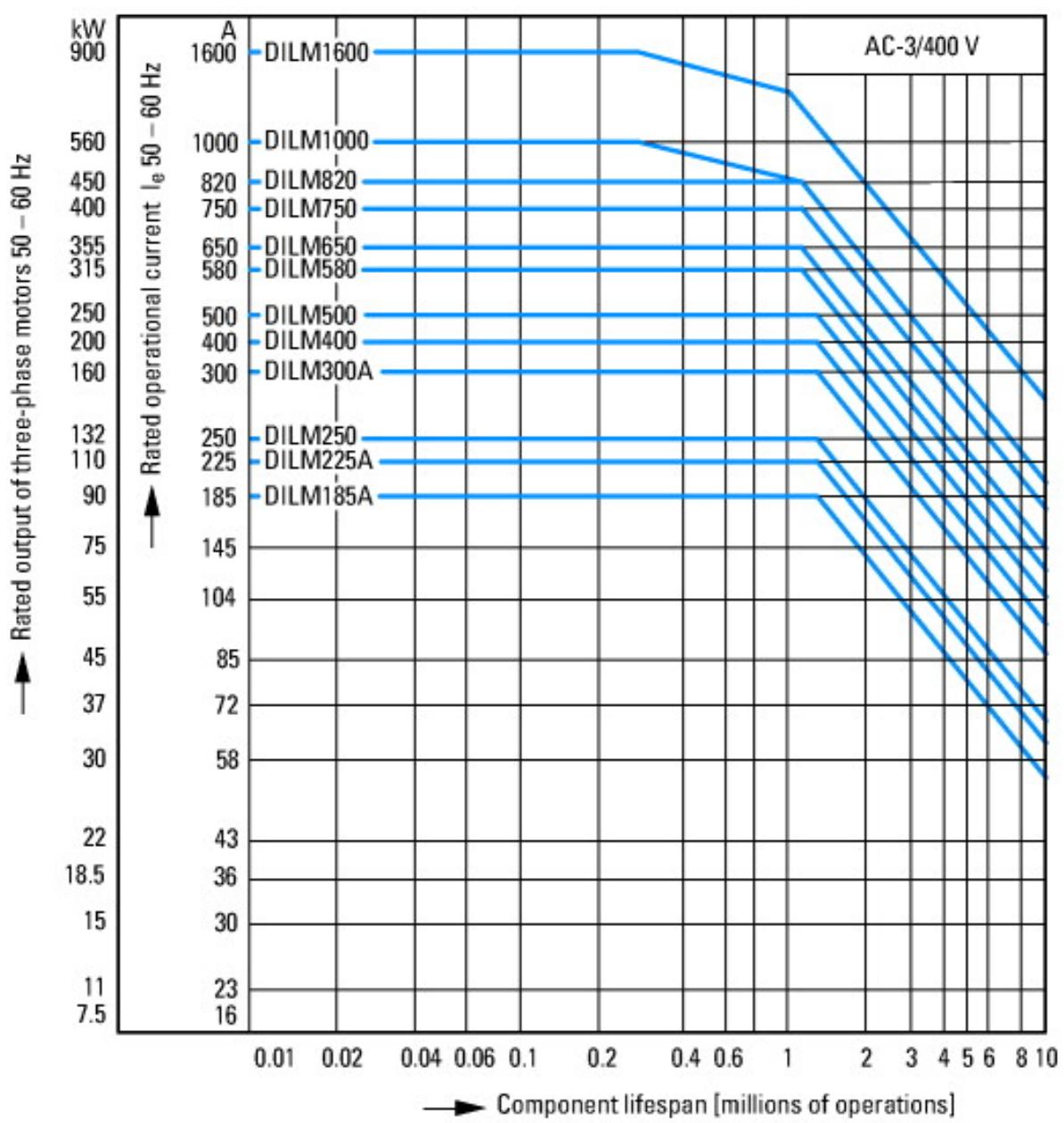
|   |    |                 |
|---|----|-----------------|
| Rated control supply voltage Us at AC 50Hz              | V  | 380 - 440       |
| Rated control supply voltage Us at AC 60Hz              | V  | 380 - 440       |
| Rated control supply voltage Us at DC                   | V  | 0 - 0           |
| Voltage type for actuating                              |    | AC              |
| Rated operation current Ie at AC-1, 400 V               | A  | 356             |
| Rated operation current Ie at AC-3, 400 V               | A  | 225             |
| Rated operation power at AC-3, 400 V                    | kW | 110             |
| Rated operation current Ie at AC-4, 400 V               | A  | 164             |
| Rated operation power Ie at AC-4, 400 V                 | kW | 90              |
| Modular version   |    | No              |
| Number of auxiliary contacts as normally open contact   |    | 2               |
| Number of auxiliary contacts as normally closed contact |    | 2               |
| Connection type main current circuit                    |    | Rail connection |
| Number of normally closed contacts as main contact      |    | 0               |
| Number of main contacts as normally open contact        |    | 3               |

## Approvals

|                                      |   |
|--------------------------------------|---|
| Product Standards                    | IEC/EN 60947-4-1; UL508; CSA-C22.2 No.14-05; CE marking |
| UL File No.                          | E29096  |
| UL Category Control No.              | NLDX  |
| CSA File No.                         | 2389068   |
| CSA Class No.                        | 3211-04   |
| North America Certification          | UL listed, CSA certified                                |
| Specially designed for North America | No  |

## Characteristics





Normal switching duty

Normal AC induction motor

Operating characteristics

Switch on: from stop

Switch off: during run

Electrical characteristics:

Switch on: up to 6 x Rated motor current

Switch off: up to 1 x Rated motor current

Utility category

100 % AC-3

Typical Applications

Compressors

Lifts

Mixers

Pumps

Escalators

Agitators

fan

Conveyor belts

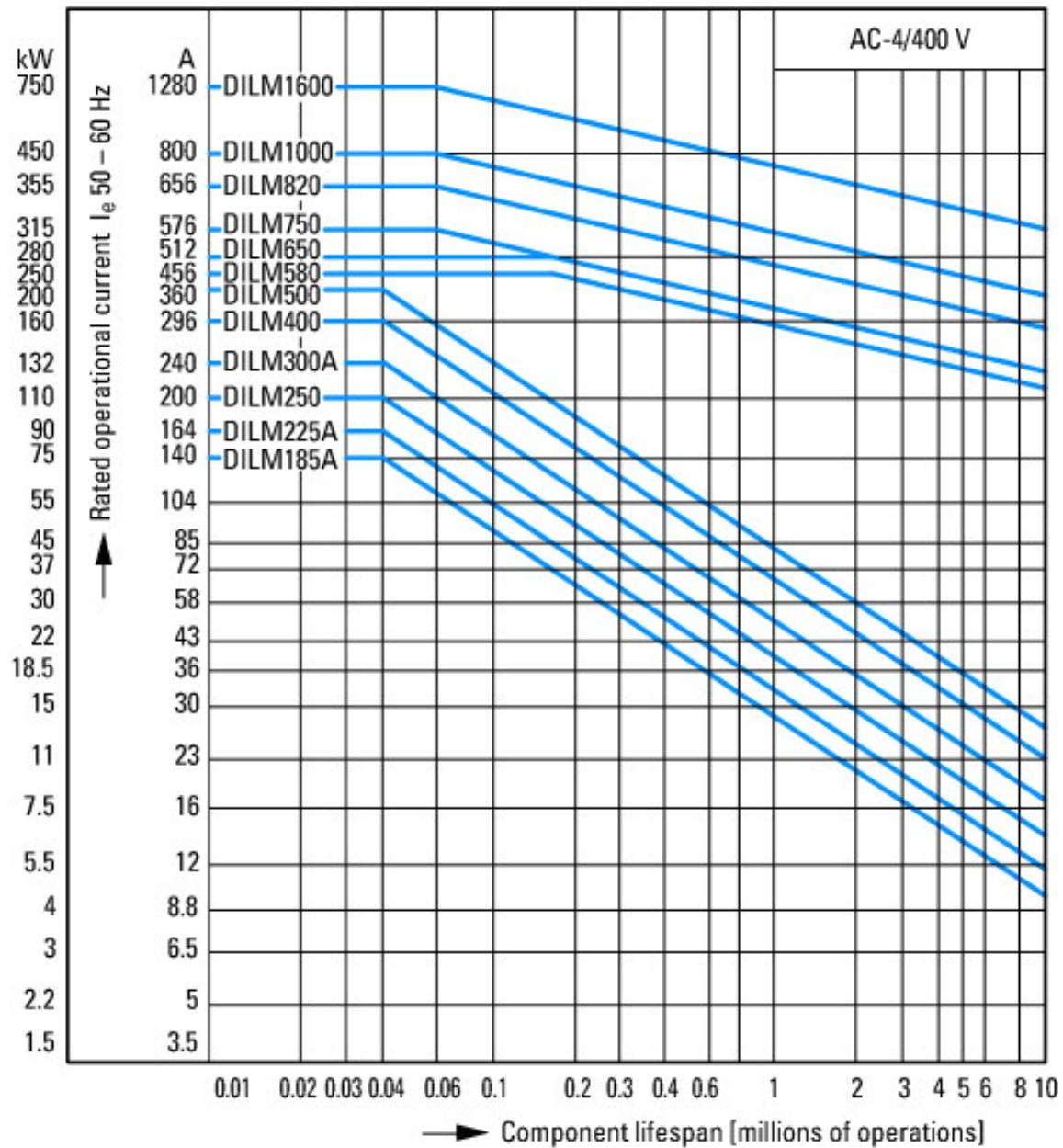
Centrifuges

Hinged flaps

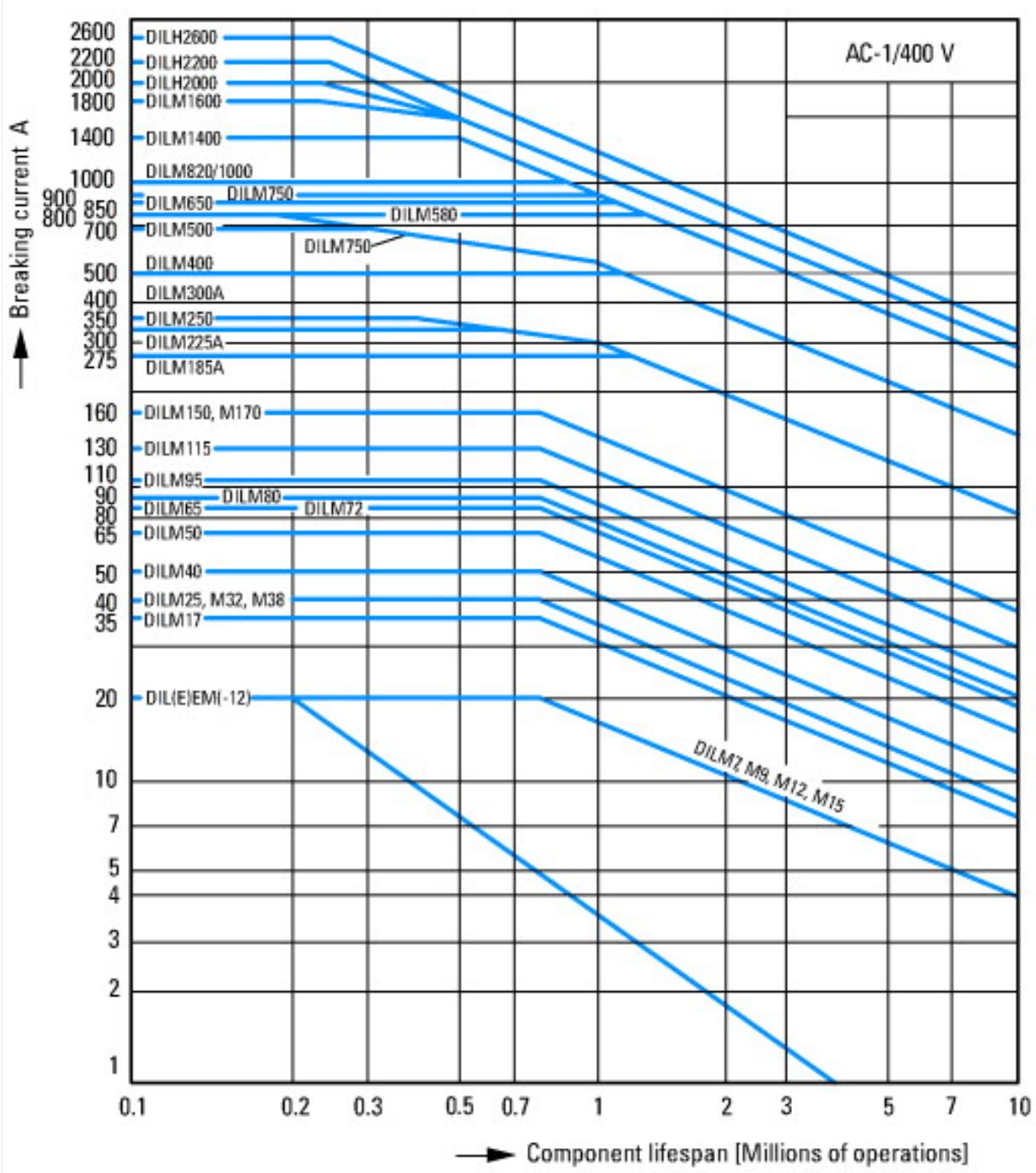
Bucket-elevator

Air-conditioning systems

General drives for manufacturing and processing machines



Extreme switching duty  
Squirrel-cage motor  
Operating characteristics  
Inching, plugging, reversing  
Electrical characteristics  
Make: up to 6 x rated motor current  
Break: up to 6 x rated motor current  
Utilization category  
100 % AC-4  
Typical applications  
Printing presses  
Wire-drawing machines  
Centrifuges  
Special drives for manufacturing and processing machines



Switching duty for non-motor loads, 3-pole, 4-pole

Operating characteristics

Non-inductive or slightly inductive loads

Electrical characteristics

Make: 1 x rated current

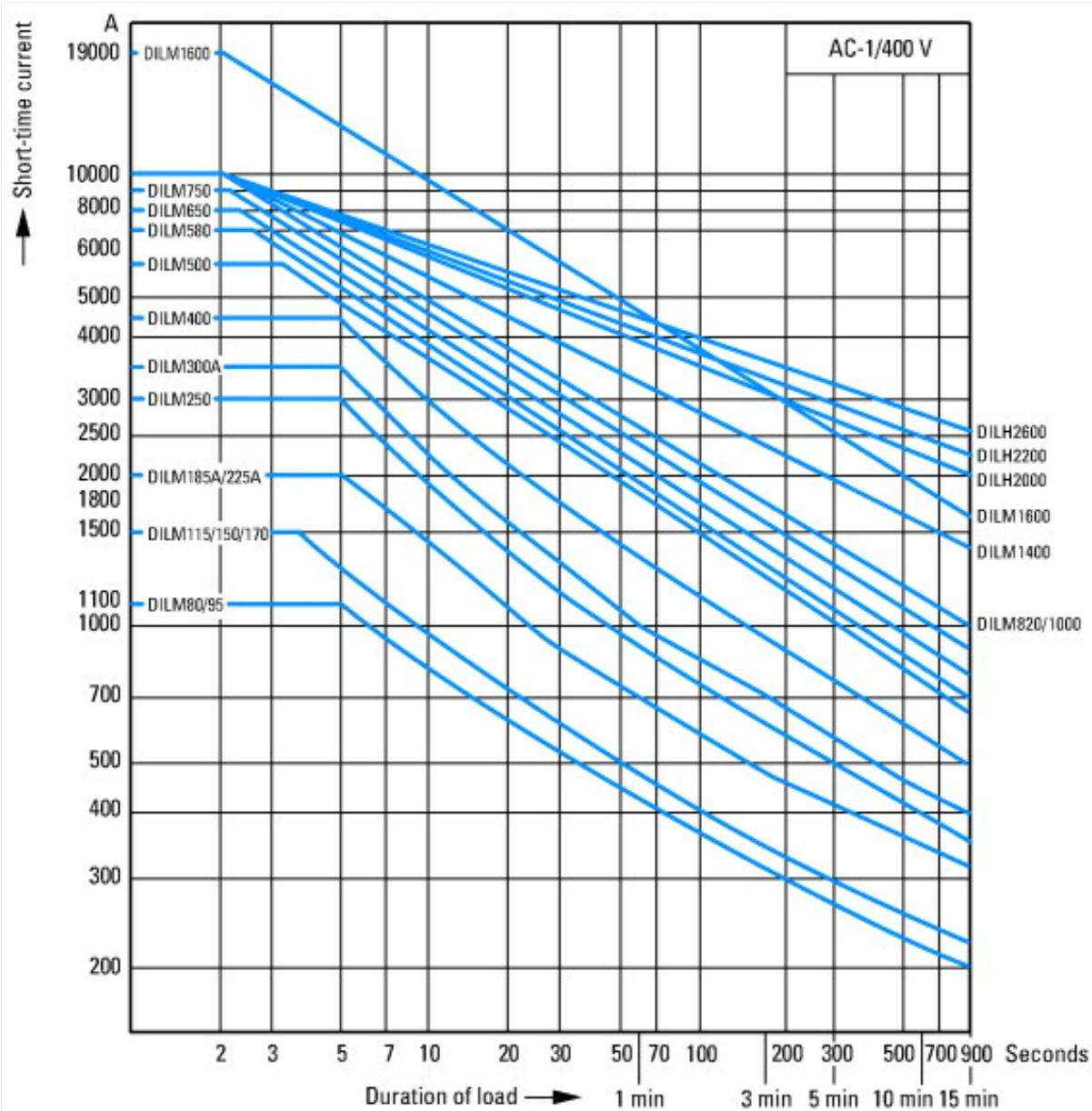
Break: 1 x rated current

Utilization category

100 % AC-1

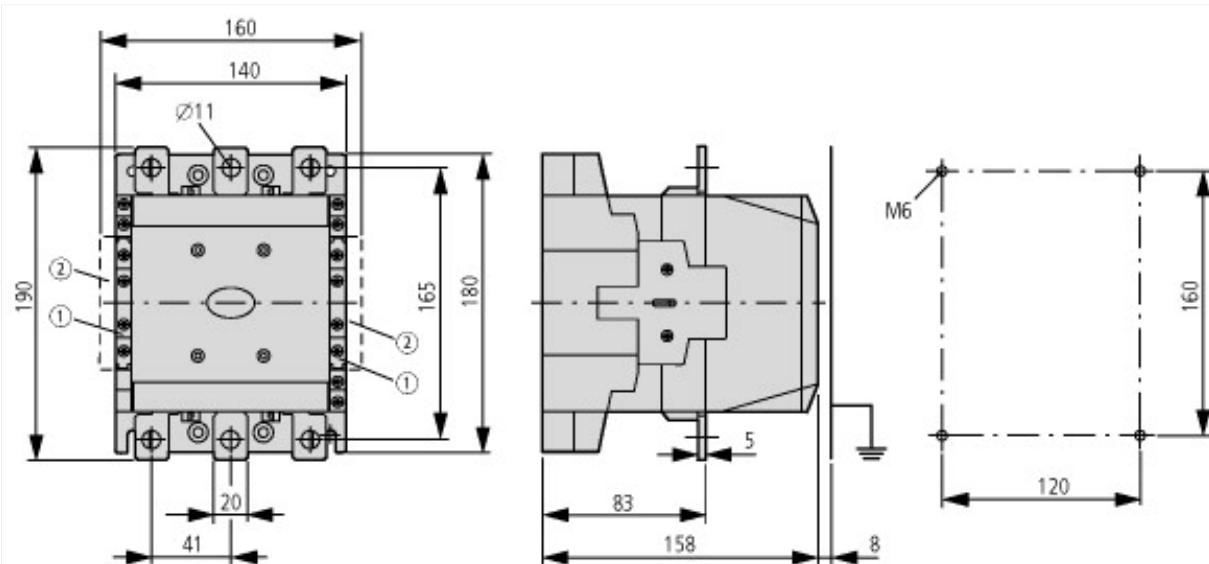
Typical applications

Electric heat



Short-time loading, 3-pole  
Time interval between two loading cycles: 15 minutes

## Dimensions



① DILM1000-XHI(V)11-SI

② DILM1000-XHI11-SA

## Additional product information (links)

### IL03406001Z Contactors

|  |   |
|--|---|
| IL03406001Z Contactors   | <a href="ftp://ftp.moeller.net/DOCUMENTATION/AWA_INSTRUCTIONS/IL03406001Z2010_06.pdf">ftp://ftp.moeller.net/DOCUMENTATION/AWA_INSTRUCTIONS/IL03406001Z2010_06.pdf</a> |
| Switchgear of Power Factor Correction Systems  | <a href="http://www.moeller.net/binary/ver_techpapers/ver934en.pdf">http://www.moeller.net/binary/ver_techpapers/ver934en.pdf</a>                                     |
| X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely                 | <a href="http://www.moeller.net/binary/ver_techpapers/ver938en.pdf">http://www.moeller.net/binary/ver_techpapers/ver938en.pdf</a>                                     |
| Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions   | <a href="http://www.moeller.net/binary/ver_techpapers/ver944en.pdf">http://www.moeller.net/binary/ver_techpapers/ver944en.pdf</a>                                     |
| Effect of the Cable Capacitance of Long Control Cables on the Actuation of Contactors          | <a href="http://www.moeller.net/binary/ver_techpapers/ver949en.pdf">http://www.moeller.net/binary/ver_techpapers/ver949en.pdf</a>                                     |
| Motor starters and "Special Purpose Ratings" for the North American market                     | <a href="http://www.moeller.net/binary/ver_techpapers/ver953en.pdf">http://www.moeller.net/binary/ver_techpapers/ver953en.pdf</a>                                     |
| Switchgear for Luminaires  | <a href="http://www.moeller.net/binary/ver_techpapers/ver955en.pdf">http://www.moeller.net/binary/ver_techpapers/ver955en.pdf</a>                                     |
| Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts | <a href="http://www.moeller.net/binary/ver_techpapers/ver956en.pdf">http://www.moeller.net/binary/ver_techpapers/ver956en.pdf</a>                                     |
| The Interaction of Contactors with PLCs  | <a href="http://www.moeller.net/binary/ver_techpapers/ver957en.pdf">http://www.moeller.net/binary/ver_techpapers/ver957en.pdf</a>                                     |
| Busbar Component Adapters for modern Industrial control panels                                 | <a href="http://www.moeller.net/binary/ver_techpapers/ver960en.pdf">http://www.moeller.net/binary/ver_techpapers/ver960en.pdf</a>                                     |