



**Contactors, 3 pole, 380 V 400 V 37 kW, 230 V 50 Hz, 240 V 60 Hz, AC operation, Spring-loaded terminals**

**Part no.** DILMC80(230V50HZ,240V60HZ)  
**Catalog No.** 239618  
**Alternate Catalog No.** XTCEC080F00F  
**EL-Nummer (Norway)** 4110252

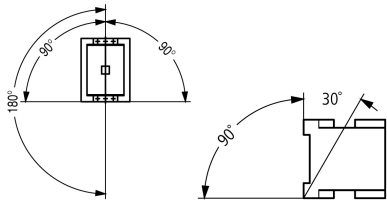
### Delivery program

Product range				Contactors
Application				Contactors for Motors
Subrange				Contactors up to 170 A, 3 pole
Utilization category				AC-1: Non-inductive or slightly inductive loads, resistance furnaces AC-3/AC-3e: Normal AC induction motors: Starting, switching off while running AC-4: Normal AC induction motors: starting, plugging, reversing, inching
				
Notes				Also suitable for motors with efficiency class IE3.
Connection technique				Spring-loaded terminals
Description				Spring-cage terminals on auxiliary and control circuit terminals
Number of poles				3 pole
<b>Rated operational current</b>				
AC-3				
Notes				At maximum permissible ambient temperature (open.) Also tested according to AC-3e.
380 V 400 V	$I_e$	A		80
AC-1				
Conventional free air thermal current, 3 pole, 50 - 60 Hz				
Open				
at 40 °C	$I_{th} = I_e$	A		110
enclosed	$I_{th}$	A		80
Conventional free air thermal current, 1 pole				
open	$I_{th}$	A		225
enclosed	$I_{th}$	A		200
<b>Max. rating for three-phase motors, 50 - 60 Hz</b>				
AC-3				
220 V 230 V	P	kW		25
380 V 400 V	P	kW		37
660 V 690 V	P	kW		63
AC-4				
220 V 230 V	P	kW		11.5
380 V 400 V	P	kW		20
660 V 690 V	P	kW		26
Contact sequence				
<b>Instructions</b>				Contacts to EN 50 012. Auxiliary current, coil connections with spring-cage connection technology. Main current connections with screw terminals.
Can be combined with auxiliary contact				DILM150-XHIC(V)... DILM1000-XHIC...
Actuating voltage				230 V 50 Hz, 240 V 60 Hz
Voltage AC/DC				AC operation
Connection to SmartWire-DT				no

Frame size		4
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## Technical data

### General

Standards			IEC/EN 60947, VDE 0660, UL, CSA
Lifespan, mechanical			
AC operated	Operations	$\times 10^6$	5.7
Operating frequency, mechanical			
AC operated	Operations/h		3600
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open		°C	-25 - +60
Enclosed		°C	- 25 - 40
Storage		°C	- 40 - 80
Mounting position			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	7
N/C contact		g	5
Mechanical shock resistance (IEC/EN 60068-2-27) when tabletop-mounted			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	7
N/C contact		g	5
Degree of Protection			IP00
Protection against direct contact when actuated from front (EN 50274)			Finger and back-of-hand proof
Altitude		m	Max. 2000
Weight			
AC operated		kg	2.154
Screw connector terminals			
Terminal capacity main cable			
Flexible with ferrule		mm <sup>2</sup>	1 x (10 - 70) 2 x (10 - 50)
Stranded		mm <sup>2</sup>	1 x (16 - 70) 2 x (16 - 50)
Solid or stranded		AWG	single 8...3/0, double 8...2/0
Flat conductor	Lamellenzahl x Breite x Dicke	mm	2 x (6 x 16 x 0.8)
Stripping length		mm	24
Terminal screw			M10
Tightening torque		Nm	14
Tool			
Hexagon socket-head spanner	SW	mm	5
Spring-loaded terminal connection			
Terminal capacity control circuit cables			
Flexible		mm <sup>2</sup>	1 x (0.75 - 2.5)

			2 x (0.75 - 2.5)
Flexible with ferrule		mm <sup>2</sup>	1 x (0.75 - 1.5) 2 x (0.75 - 1.5)
Solid or stranded		AWG	18 - 14
Stripping length		mm	10
Tool			
Screwdriver blade width		mm	3.5

### Main conducting paths

Rated impulse withstand voltage	$U_{imp}$	V AC	8000
Overvoltage category/pollution degree			III/3
Rated insulation voltage	$U_i$	V AC	690
Rated operational voltage	$U_e$	V AC	690
Safe isolation to EN 61140			
between coil and contacts		V AC	690
between the contacts		V AC	690
Making capacity (p.f. to IEC/EN 60947)			
	$U_p$ to 690 V	A	1120
Breaking capacity			
220 V 230 V		A	800
380 V 400 V		A	800
500 V		A	800
660 V 690 V		A	650
Short-circuit rating			
Short-circuit protection maximum fuse			
Type "2" coordination			
400 V	gG/gL 500 V	A	160
690 V	gG/gL 690 V	A	160
Type "1" coordination			
400 V	gG/gL 500 V	A	250
690 V	gG/gL 690 V	A	200

### AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	110
at 50 °C	$I_{th} = I_e$	A	98
at 55 °C	$I_{th} = I_e$	A	94
at 60 °C	$I_{th} = I_e$	A	90
enclosed	$I_{th}$	A	80
Conventional free air thermal current, 1 pole			
open	$I_{th}$	A	225
enclosed	$I_{th}$	A	200
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			At maximum permissible ambient temperature (open.) Also tested according to AC-3e.
220 V 230 V	$I_e$	A	80
240 V	$I_e$	A	80
380 V 400 V	$I_e$	A	80
415 V	$I_e$	A	80
440V	$I_e$	A	80
500 V	$I_e$	A	80
660 V 690 V	$I_e$	A	65

Motor rating	P	kWh	
220 V 230 V	P	kW	25
240V	P	kW	27.5
380 V 400 V	P	kW	37
415 V	P	kW	48
440 V	P	kW	51
500 V	P	kW	58
660 V 690 V	P	kW	63

#### AC-4

Open, 3-pole: 50 – 60 Hz			
220 V 230 V	$I_e$	A	40
240 V	$I_e$	A	40
380 V 400 V	$I_e$	A	40
415 V	$I_e$	A	40
440 V	$I_e$	A	40
500 V	$I_e$	A	40
660 V 690 V	$I_e$	A	27

Motor rating	P	kWh	
220 V 230 V	P	kW	11.5
240 V	P	kW	13
380 V 400 V	P	kW	20
415 V	P	kW	24
440 V	P	kW	25
500 V	P	kW	29
660 V 690 V	P	kW	26

#### DC

Rated operational current, open			
DC-1			
60 V	$I_e$	A	110
110 V	$I_e$	A	110
220 V	$I_e$	A	70

#### Current heat loss

3 pole, at $I_{th}$ (60°)		W	11.4
Current heat loss at $I_e$ to AC-3/400 V		W	9
Impedance per pole		mΩ	0.6

#### Magnet systems

Voltage tolerance			
AC operated	Pick-up	$x U_c$	0.8 - 1.1
Drop-out voltage AC operated	Drop-out	$x U_c$	0.3 - 0.6
Power consumption of the coil in a cold state and 1.0 x $U_S$			
50 Hz	Pick-up	VA	310
50 Hz	Sealing	VA	26
50 Hz	Sealing	W	5.8
60 Hz	Pick-up	VA	345
60 Hz	Sealing	VA	30
60 Hz	Sealing	W	5.8
Duty factor		% DF	100
Changeover time at 100 % $U_S$ (recommended value)			
Main contacts			
AC operated			
Closing delay		ms	14 - 20
Opening delay		ms	9 - 14
Arcing time		ms	15
Permissible residual current with actuation of A1 - A2 by the electronics (with 0 signal).		mA	$\leq 1$

## Electromagnetic compatibility (EMC)

Emitted interference			to EN 60947-1
Interference immunity			to EN 60947-1

## Rating data for approved types

Switching capacity			
Maximum motor rating			
Three-phase			
200 V 208 V		HP	25
230 V 240 V		HP	30
460 V 480 V		HP	60
575 V 600 V		HP	75
Single-phase			
115 V 120 V		HP	7.5
230 V 240 V		HP	15
General use		A	125
Short Circuit Current Rating			
Basic Rating			
SCCR		kA	10
max. Fuse		A	600
max. CB		A	600
480 V High Fault			
SCCR (fuse)		kA	30/100
max. Fuse		A	300/300 Class J
SCCR (CB)		kA	65
max. CB		A	250
600 V High Fault			
SCCR (fuse)		kA	30/100
max. Fuse		A	300/300 Class J
SCCR (CB)		kA	30
max. CB		A	350
Special Purpose Ratings			
Electrical Discharge Lamps (Ballast)			
480V 60Hz 3phase, 277V 60Hz 1phase		A	100
600V 60Hz 3phase, 347V 60Hz 1phase		A	100
Incandescent Lamps (Tungsten)			
480V 60Hz 3phase, 277V 60Hz 1phase		A	100
600V 60Hz 3phase, 347V 60Hz 1phase		A	100
Resistance Air Heating			
480V 60Hz 3phase, 277V 60Hz 1phase		A	100
600V 60Hz 3phase, 347V 60Hz 1phase		A	100
Refrigeration Control (CSA only)			
LRA 480V 60Hz 3phase		A	540
FLA 480V 60Hz 3phase		A	90
LRA 600V 60Hz 3phase		A	420
FLA 600V 60Hz 3phase		A	70
Definite Purpose Ratings (100,000 cycles acc. to UL 1995)			
LRA 480V 60Hz 3phase		A	480
FLA 480V 60Hz 3phase		A	80
Elevator Control			
200V 60Hz 3phase		HP	20
200V 60Hz 3phase		A	62.1
240V 60Hz 3phase		HP	25

240V 60Hz 3phase	A	68
480V 60Hz 3phase	HP	50
480V 60Hz 3phase	A	65
600V 60Hz 3phase	HP	60
600V 60Hz 3phase	A	62

## Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	$I_n$	A	80
Heat dissipation per pole, current-dependent	$P_{vid}$	W	3
Equipment heat dissipation, current-dependent	$P_{vid}$	W	9
Static heat dissipation, non-current-dependent	$P_{vs}$	W	5.8
Heat dissipation capacity	$P_{diss}$	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			
			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			
			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			
			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			
			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			
			Meets the product standard's requirements.
10.2.5 Lifting			
			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			
			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			
			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			
			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			
			Meets the product standard's requirements.
10.5 Protection against electric shock			
			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			
			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			
			Is the panel builder's responsibility.
10.8 Connections for external conductors			
			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			
			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			
			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			
			Is the panel builder's responsibility.
10.10 Temperature rise			
			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			
			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			
			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			
			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## Technical data ETIM 7.0

Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)			
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])			
Rated control supply voltage $U_s$ at AC 50HZ	V		230 - 230
Rated control supply voltage $U_s$ at AC 60HZ	V		240 - 240
Rated control supply voltage $U_s$ at DC	V		0 - 0
Voltage type for actuating			AC
Rated operation current $I_e$ at AC-1, 400 V	A		110
Rated operation current $I_e$ at AC-3, 400 V	A		80
Rated operation power at AC-3, 400 V	kW		37
Rated operation current $I_e$ at AC-4, 400 V	A		40
Rated operation power at AC-4, 400 V	kW		20

Rated operation power NEMA		kW	44.7
Modular version			No
Number of auxiliary contacts as normally open contact			0
Number of auxiliary contacts as normally closed contact			0
Type of electrical connection of main circuit			Screw connection
Number of normally closed contacts as main contact			0
Number of main contacts as normally open contact			3

## Approvals

Product Standards			IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.			E29096
UL Category Control No.			NLDX
CSA File No.			012528
CSA Class No.			2411-03, 3211-04
North America Certification			UL listed, CSA certified
Specially designed for North America			No

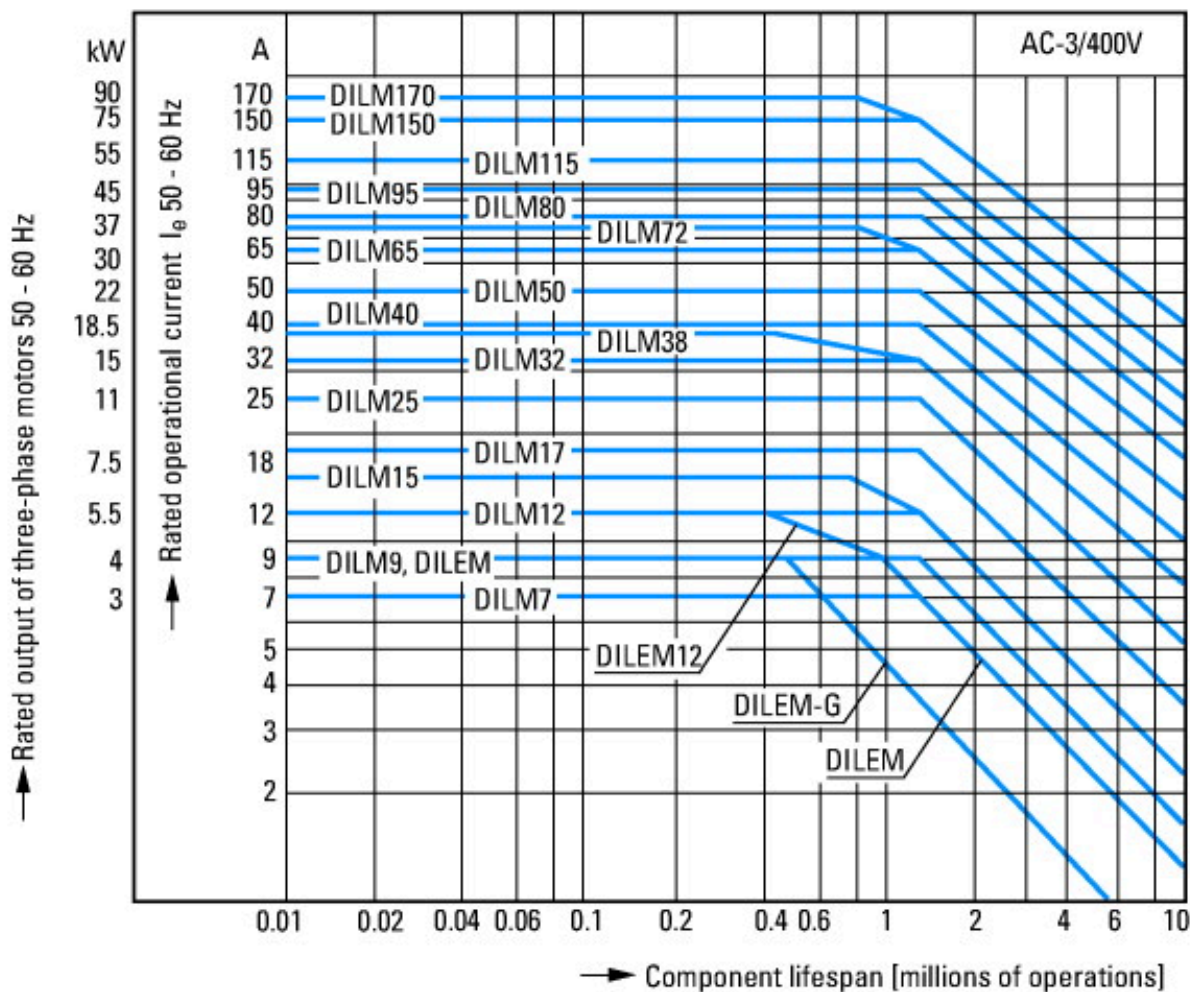


- 1: Overload relay
- 2: Suppressor
- 3: Auxiliary contact modules



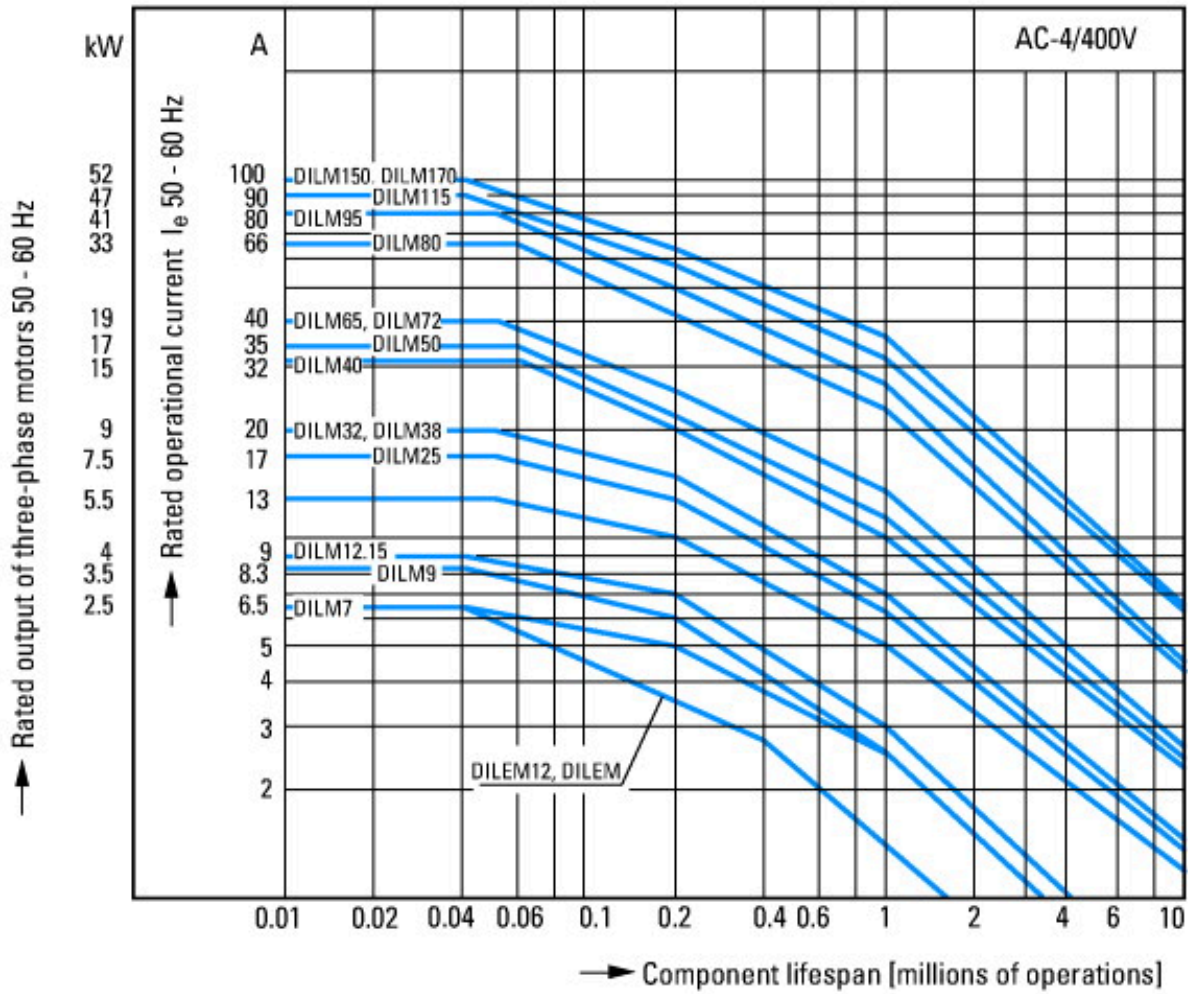


on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA



Squirrel-cage motor  
 Operating characteristics  
 Starting: from rest  
 Stopping: after attaining full running speed  
 Electrical characteristics  
 Make: up to 6 x rated motor current  
 Break: up to 1 x rated motor current  
 Utilization category  
 100 % AC-3  
 Typical applications

- Compressors
- Lifts
- Mixers
- Pumps
- Escalators
- Agitators
- Fans
- Conveyor belts
- Centrifuges
- Hinged flaps
- Bucket-elevators
- Air conditioning system
- General drives in manufacturing and processing machines

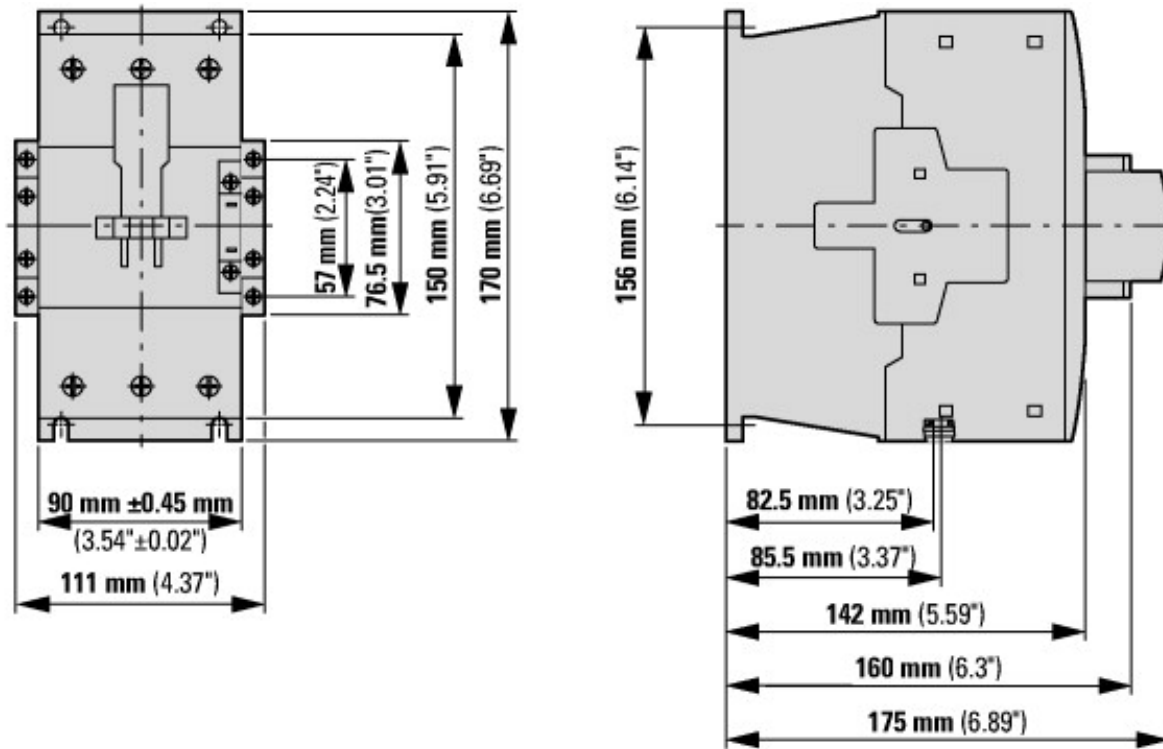


- Extreme switching duty
- Squirrel-cage motor
- Operating characteristics
- Inching, plugging, reversing
- Electrical characteristics
- Make: up to 6 x rated motor current
- Break: up to 6 x rated motor current
- Utilization category
- 100 % AC-4
- Typical applications
- Printing presses
- Wire-drawing machines
- Centrifuges
- Special drives for manufacturing and processing machines



Switching conditions for non-motor consumers, 3 pole, 4 pole  
 Operating characteristics  
 Non inductive and slightly inductive loads  
 Electrical characteristics  
 Switch on: 1 x rated operational current  
 Switch off: 1 x rated operational current  
 Utilization category  
 100 % AC-1  
 Typical examples of application  
 Electric heat

## Dimensions



Contacteur with auxiliary contact module



DILM80...DILM170  
 DILMC80...DILMC150  
 DILMF80...DILMF150

### Additional product information (links)

Motor starters and "Special Purpose Ratings" for the North American market	<a href="http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf">http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf</a>
Switchgear of Power Factor Correction Systems	<a href="http://www.moeller.net/binary/ver_techpapers/ver934en.pdf">http://www.moeller.net/binary/ver_techpapers/ver934en.pdf</a>
X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely	<a href="http://www.moeller.net/binary/ver_techpapers/ver938en.pdf">http://www.moeller.net/binary/ver_techpapers/ver938en.pdf</a>
Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions	<a href="http://www.moeller.net/binary/ver_techpapers/ver944en.pdf">http://www.moeller.net/binary/ver_techpapers/ver944en.pdf</a>
Effect of the Cable Capacitance of Long Control Cables on the Actuation of Contactors	<a href="http://www.moeller.net/binary/ver_techpapers/ver949en.pdf">http://www.moeller.net/binary/ver_techpapers/ver949en.pdf</a>
Switchgear for Luminaires	<a href="http://www.moeller.net/binary/ver_techpapers/ver955en.pdf">http://www.moeller.net/binary/ver_techpapers/ver955en.pdf</a>
Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts	<a href="http://www.moeller.net/binary/ver_techpapers/ver956en.pdf">http://www.moeller.net/binary/ver_techpapers/ver956en.pdf</a>

The Interaction of Contactors with PLCs	<a href="http://www.moeller.net/binary/ver_techpapers/ver957en.pdf">http://www.moeller.net/binary/ver_techpapers/ver957en.pdf</a>
Busbar Component Adapters for modern Industrial control panels	<a href="http://www.moeller.net/binary/ver_techpapers/ver960en.pdf">http://www.moeller.net/binary/ver_techpapers/ver960en.pdf</a>