
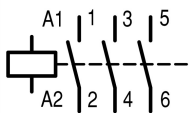




Contactors, 3 pole, 380 V 400 V 37 kW, RDC 24: 24 - 27 V DC, DC operation, Spring-loaded terminals

Part no. DILMC80(RDC24)
Catalog No. 239652
Alternate Catalog No. XTCEC080F00TD
EL-Nummer (Norway) 4110253

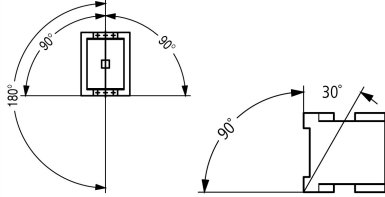
Delivery program

Product range				Contactors
Application				Contactors for Motors
Subrange				Contactors up to 170 A, 3 pole
Utilization category				AC-1: Non-inductive or slightly inductive loads, resistance furnaces AC-3/AC-3e: Normal AC induction motors: Starting, switching off while running AC-4: Normal AC induction motors: starting, plugging, reversing, inching
				
Notes				Also suitable for motors with efficiency class IE3.
Connection technique				Spring-loaded terminals
Description				Spring-cage terminals on auxiliary and control circuit terminals
Number of poles				3 pole
Rated operational current				
AC-3				
Notes				At maximum permissible ambient temperature (open.) Also tested according to AC-3e.
380 V 400 V	I_e	A		80
AC-1				
Conventional free air thermal current, 3 pole, 50 - 60 Hz				
Open				
at 40 °C	$I_{th} = I_e$	A		110
enclosed	I_{th}	A		80
Conventional free air thermal current, 1 pole				
open	I_{th}	A		225
enclosed	I_{th}	A		200
Max. rating for three-phase motors, 50 - 60 Hz				
AC-3				
220 V 230 V	P	kW		25
380 V 400 V	P	kW		37
660 V 690 V	P	kW		63
AC-4				
220 V 230 V	P	kW		11.5
380 V 400 V	P	kW		20
660 V 690 V	P	kW		26
Contact sequence				
Instructions				Contacts to EN 50 012. Auxiliary current, coil connections with spring-cage connection technology. Main current connections with screw terminals. integrated suppressor circuit in actuating electronics
Can be combined with auxiliary contact				DILM150-XHIC(V)... DILM1000-XHIC...
Actuating voltage				RDC 24: 24 - 27 V DC
Voltage AC/DC				DC operation

Connection to SmartWire-DT			no
Frame size			4

Technical data

General

Standards			IEC/EN 60947, VDE 0660, UL, CSA
Lifespan, mechanical			
DC operated	Operations	$\times 10^6$	6.4
Operating frequency, mechanical			
DC operated	Operations/h		3600
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open		°C	-25 - +60
Enclosed		°C	-25 - 40
Storage		°C	-40 - 80
Mounting position			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	7
N/C contact		g	5
Mechanical shock resistance (IEC/EN 60068-2-27) when tabletop-mounted			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	7
N/C contact		g	5
Degree of Protection			IP00
Protection against direct contact when actuated from front (EN 50274)			Finger and back-of-hand proof
Altitude		m	Max. 2000
Weight			
DC operated		kg	2.25
Screw connector terminals			
Terminal capacity main cable			
Flexible with ferrule		mm ²	1 x (10 - 70) 2 x (10 - 50)
Stranded		mm ²	1 x (16 - 70) 2 x (16 - 50)
Solid or stranded		AWG	single 8...3/0, double 8...2/0
Flat conductor	Lamellenzahl x Breite x Dicke	mm	2 x (6 x 16 x 0.8)
Stripping length		mm	24
Terminal screw			M10
Tightening torque		Nm	14
Tool			
Hexagon socket-head spanner	SW	mm	5
Spring-loaded terminal connection			
Terminal capacity control circuit cables			

Flexible		mm ²	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Flexible with ferrule		mm ²	1 x (0.75 - 1.5) 2 x (0.75 - 1.5)
Solid or stranded		AWG	18 - 14
Stripping length		mm	10
Tool			
Screwdriver blade width		mm	3.5

Main conducting paths

Rated impulse withstand voltage	U_{imp}	V AC	8000
Overvoltage category/pollution degree			III/3
Rated insulation voltage	U_i	V AC	690
Rated operational voltage	U_e	V AC	690
Safe isolation to EN 61140			
between coil and contacts		V AC	690
between the contacts		V AC	690
Making capacity (p.f. to IEC/EN 60947)			
	U_p to 690 V	A	1120
Breaking capacity			
220 V 230 V		A	800
380 V 400 V		A	800
500 V		A	800
660 V 690 V		A	650
Short-circuit rating			
Short-circuit protection maximum fuse			
Type "2" coordination			
400 V	gG/gL 500 V	A	160
690 V	gG/gL 690 V	A	160
Type "1" coordination			
400 V	gG/gL 500 V	A	250
690 V	gG/gL 690 V	A	200

AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	110
at 50 °C	$I_{th} = I_e$	A	98
at 55 °C	$I_{th} = I_e$	A	94
at 60 °C	$I_{th} = I_e$	A	90
enclosed	I_{th}	A	80
Conventional free air thermal current, 1 pole			
open	I_{th}	A	225
enclosed	I_{th}	A	200
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			At maximum permissible ambient temperature (open.) Also tested according to AC-3e.
220 V 230 V	I_e	A	80
240 V	I_e	A	80
380 V 400 V	I_e	A	80
415 V	I_e	A	80
440V	I_e	A	80
500 V	I_e	A	80
660 V 690 V	I_e	A	65

Motor rating	P	kWh	
220 V 230 V	P	kW	25
240V	P	kW	27.5
380 V 400 V	P	kW	37
415 V	P	kW	48
440 V	P	kW	51
500 V	P	kW	58
660 V 690 V	P	kW	63

AC-4

Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I_e	A	40
240 V	I_e	A	40
380 V 400 V	I_e	A	40
415 V	I_e	A	40
440 V	I_e	A	40
500 V	I_e	A	40
660 V 690 V	I_e	A	27

Motor rating	P	kWh	
220 V 230 V	P	kW	11.5
240 V	P	kW	13
380 V 400 V	P	kW	20
415 V	P	kW	24
440 V	P	kW	25
500 V	P	kW	29
660 V 690 V	P	kW	26

DC

Rated operational current, open			
DC-1			
60 V	I_e	A	110
110 V	I_e	A	110
220 V	I_e	A	70

Current heat loss

3 pole, at I_{th} (60°)		W	11.4
Current heat loss at I_e to AC-3/400 V		W	9
Impedance per pole		mΩ	0.6

Magnet systems

Voltage tolerance			
DC operated	Pick-up	$x U_c$	0.7 - 1.2
Notes			RDC 24 (U_{min} 24 V DC/ U_{max} 27 V DC) Example: $U_S = 0.7 \times U_{min} - 1.2 \times U_{max} / U_S = 0.7 \times 24V - 1.2 \times 27V$ DC
DC operated	Drop-out	$x U_c$	0.15 - 0.6
Notes			at least smoothed two-phase bridge rectifier or three-phase rectifier
Power consumption of the coil in a cold state and $1.0 \times U_S$			
DC operated	Pick-up	W	90
DC operated	Sealing	W	1.5
Duty factor		% DF	100
Changeover time at 100 % U_S (recommended value)			
Main contacts			
DC operated		ms	
Closing delay		ms	
Closing delay		ms	45
Opening delay		ms	
Opening delay		ms	34
Arcing time		ms	15

Permissible residual current with actuation of A1 - A2 by the electronics (with 0 signal).	mA	≤ 1
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Electromagnetic compatibility (EMC)

Emitted interference		to EN 60947-1
Interference immunity		to EN 60947-1

Rating data for approved types

Switching capacity		
Maximum motor rating		
Three-phase		
200 V 208 V	HP	25
230 V 240 V	HP	30
460 V 480 V	HP	60
575 V 600 V	HP	75
Single-phase		
115 V 120 V	HP	7.5
230 V 240 V	HP	15
General use	A	125
Short Circuit Current Rating		
Basic Rating		
SCCR	kA	10
max. Fuse	A	600
max. CB	A	600
480 V High Fault		
SCCR (fuse)	kA	30/100
max. Fuse	A	300/300 Class J
SCCR (CB)	kA	65
max. CB	A	250
600 V High Fault		
SCCR (fuse)	kA	30/100
max. Fuse	A	300/300 Class J
SCCR (CB)	kA	30
max. CB	A	350
Special Purpose Ratings		
Electrical Discharge Lamps (Ballast)		
480V 60Hz 3phase, 277V 60Hz 1phase	A	100
600V 60Hz 3phase, 347V 60Hz 1phase	A	100
Incandescent Lamps (Tungsten)		
480V 60Hz 3phase, 277V 60Hz 1phase	A	100
600V 60Hz 3phase, 347V 60Hz 1phase	A	100
Resistance Air Heating		
480V 60Hz 3phase, 277V 60Hz 1phase	A	100
600V 60Hz 3phase, 347V 60Hz 1phase	A	100
Refrigeration Control (CSA only)		
LRA 480V 60Hz 3phase	A	540
FLA 480V 60Hz 3phase	A	90
LRA 600V 60Hz 3phase	A	420
FLA 600V 60Hz 3phase	A	70
Definite Purpose Ratings (100,000 cycles acc. to UL 1995)		
LRA 480V 60Hz 3phase	A	480
FLA 480V 60Hz 3phase	A	80
Elevator Control		
200V 60Hz 3phase	HP	20
200V 60Hz 3phase	A	62.1

240V 60Hz 3phase	HP	25
240V 60Hz 3phase	A	68
480V 60Hz 3phase	HP	50
480V 60Hz 3phase	A	65
600V 60Hz 3phase	HP	60
600V 60Hz 3phase	A	62

Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I_n	A	80
Heat dissipation per pole, current-dependent	P_{vid}	W	3
Equipment heat dissipation, current-dependent	P_{vid}	W	9
Static heat dissipation, non-current-dependent	P_{vs}	W	1.5
Heat dissipation capacity	P_{diss}	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

Technical data ETIM 7.0

Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)			
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])			
Rated control supply voltage U_s at AC 50HZ	V		0 - 0
Rated control supply voltage U_s at AC 60HZ	V		0 - 0
Rated control supply voltage U_s at DC	V		24 - 27
Voltage type for actuating			DC
Rated operation current I_e at AC-1, 400 V	A		110
Rated operation current I_e at AC-3, 400 V	A		80
Rated operation power at AC-3, 400 V	kW		37
Rated operation current I_e at AC-4, 400 V	A		40

Rated operation power at AC-4, 400 V	kW	20
Rated operation power NEMA	kW	44.7
Modular version		No
Number of auxiliary contacts as normally open contact		0
Number of auxiliary contacts as normally closed contact		0
Type of electrical connection of main circuit		Screw connection
Number of normally closed contacts as main contact		0
Number of main contacts as normally open contact		3

Approvals

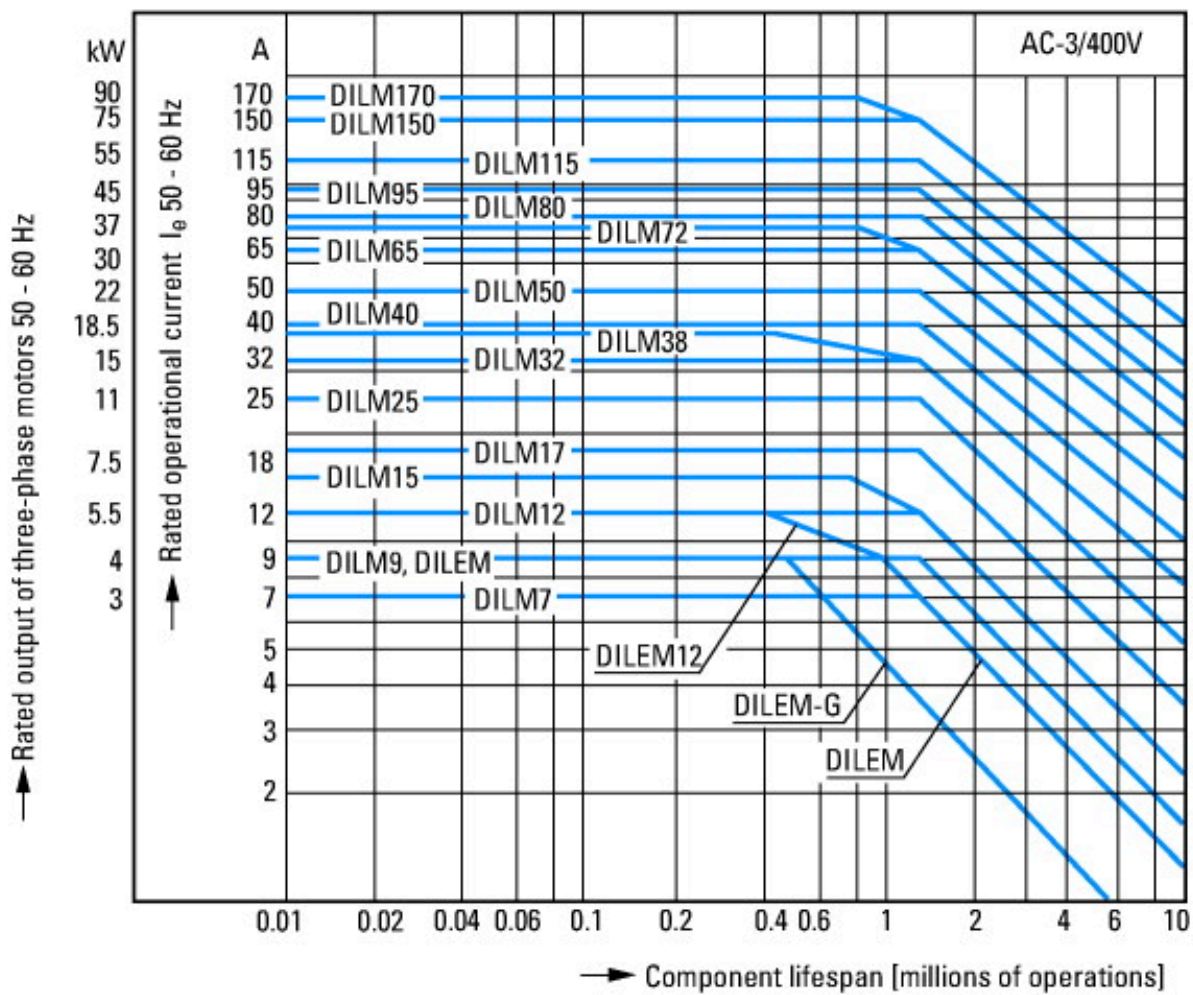
Product Standards		IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.		E29096
UL Category Control No.		NLDX
CSA File No.		012528
CSA Class No.		2411-03, 3211-04
North America Certification		UL listed, CSA certified
Specially designed for North America		No



- 1: Overload relay
- 2: Suppressor
- 3: Auxiliary contact modules



on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA



Squirrel-cage motor
 Operating characteristics
 Starting: from rest
 Stopping: after attaining full running speed
 Electrical characteristics
 Make: up to 6 x rated motor current
 Break: up to 1 x rated motor current
 Utilization category
 100 % AC-3
 Typical applications

- Compressors
- Lifts
- Mixers
- Pumps
- Escalators
- Agitators
- Fans
- Conveyor belts
- Centrifuges
- Hinged flaps
- Bucket-elevators
- Air conditioning system
- General drives in manufacturing and processing machines



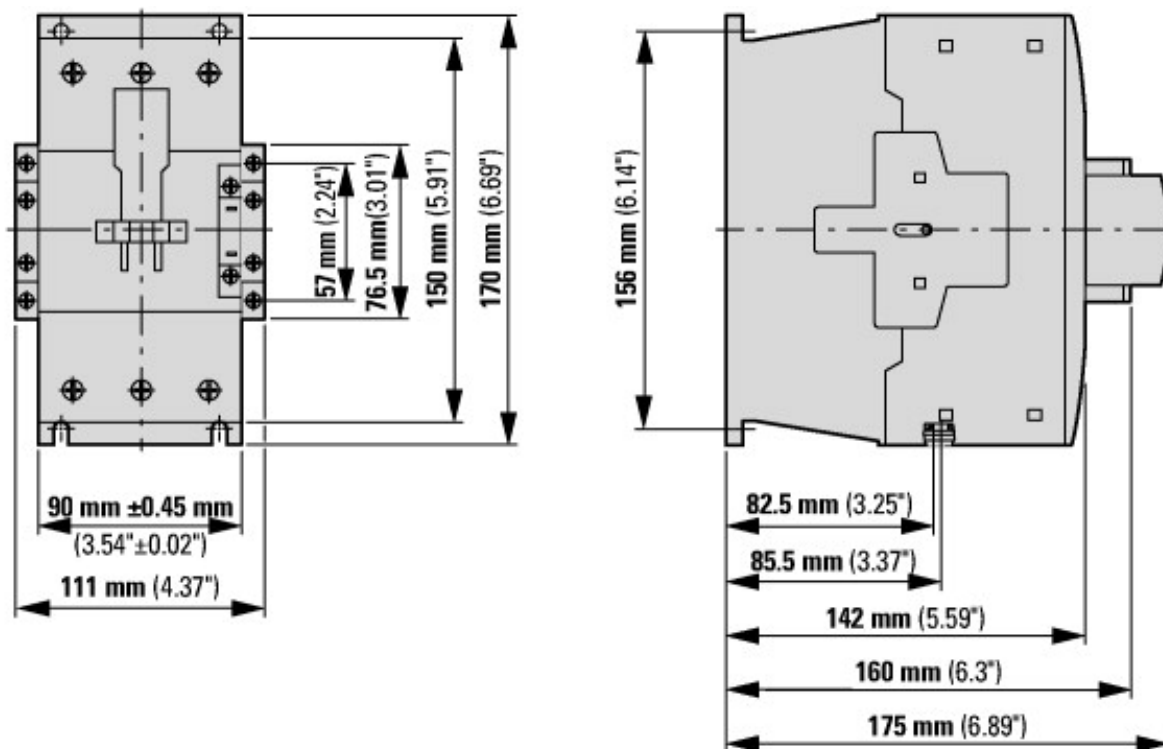
- Extreme switching duty
- Squirrel-cage motor
- Operating characteristics
- Inching, plugging, reversing
- Electrical characteristics
- Make: up to 6 x rated motor current
- Break: up to 6 x rated motor current
- Utilization category
- 100 % AC-4
- Typical applications
- Printing presses
- Wire-drawing machines
- Centrifuges
- Special drives for manufacturing and processing machines



Switching conditions for non-motor consumers, 3 pole, 4 pole
 Operating characteristics
 Non inductive and slightly inductive loads
 Electrical characteristics
 Switch on: 1 x rated operational current
 Switch off: 1 x rated operational current
 Utilization category
 100 % AC-1
 Typical examples of application
 Electric heat



Dimensions



Contactor with auxiliary contact module



distance at side to earthed parts: 10 mm

DILM80...DILM170
 DILMC80...DILMC150
 DILMF80...DILMF150

Additional product information (links)

Motor starters and "Special Purpose Ratings" for the North American market	http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf
Switchgear of Power Factor Correction Systems	http://www.moeller.net/binary/ver_techpapers/ver934en.pdf
X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely	http://www.moeller.net/binary/ver_techpapers/ver938en.pdf
Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions	http://www.moeller.net/binary/ver_techpapers/ver944en.pdf
Effect of the Cabel Capacitance of Long Control Cables on the Actuation of Contactors	http://www.moeller.net/binary/ver_techpapers/ver949en.pdf
Switchgear for Luminaires	http://www.moeller.net/binary/ver_techpapers/ver955en.pdf
Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts	http://www.moeller.net/binary/ver_techpapers/ver956en.pdf

The Interaction of Contactors with PLCs	http://www.moeller.net/binary/ver_techpapers/ver957en.pdf
Busbar Component Adapters for modern Industrial control panels	http://www.moeller.net/binary/ver_techpapers/ver960en.pdf